

Lead Forming and Cutting Specifications for Radial Type

Unit: mm

Forming Method	Code	Shape	Dimensions																																												
Forming Cut (4φ ~ 8φ)	FC		<table border="1"> <thead> <tr> <th>φD × L</th> <th>φd</th> <th>F</th> <th>F'</th> <th>H</th> </tr> </thead> <tbody> <tr> <td>4 × 5</td> <td rowspan="3">0.45</td> <td>1.5</td> <td rowspan="5">5.0</td> <td rowspan="5">5.0</td> </tr> <tr> <td>5 × 5</td> <td>2.0</td> </tr> <tr> <td>6.3 ~ 8 × 5</td> <td>2.5</td> </tr> <tr> <td>4 × 7</td> <td>1.5</td> </tr> <tr> <td>5 × 7 ~ 11</td> <td>2.0</td> </tr> <tr> <td>6.3 × 7 ~ 15</td> <td rowspan="2">0.5</td> <td>2.5</td> </tr> <tr> <td>8 × 7 ~ 9</td> <td>3.5</td> </tr> <tr> <td>8 × 11.5 ~ 50</td> <td rowspan="3">0.6</td> <td>3.5</td> <td rowspan="5">---</td> <td rowspan="5">4.5</td> </tr> <tr> <td>10</td> <td>5.0</td> </tr> <tr> <td>12.5</td> <td>5.0</td> </tr> <tr> <td>16</td> <td>0.8</td> <td>7.5</td> </tr> <tr> <td>18</td> <td>0.8</td> <td>7.5</td> </tr> <tr> <td>22</td> <td>1.0</td> <td>10.0</td> </tr> <tr> <td>25</td> <td>1.0</td> <td>12.5</td> </tr> </tbody> </table>	φD × L	φd	F	F'	H	4 × 5	0.45	1.5	5.0	5.0	5 × 5	2.0	6.3 ~ 8 × 5	2.5	4 × 7	1.5	5 × 7 ~ 11	2.0	6.3 × 7 ~ 15	0.5	2.5	8 × 7 ~ 9	3.5	8 × 11.5 ~ 50	0.6	3.5	---	4.5	10	5.0	12.5	5.0	16	0.8	7.5	18	0.8	7.5	22	1.0	10.0	25	1.0	12.5
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**E" is only suitable for SD cutting.
 "BU": Leads bending cut are different direction from BC.